# epure standing seam attitude





## SUMMARY

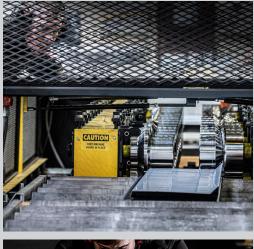
EPURE	
ATELIERS 3S	4
EPURE	12
CONCEPT	14
SIDINGS	16
EPURE CDB 200  EPURE CDB 250  EPURE CDB 300  EPURE CDB 333  EPURE CDB 400  SPAN TABLES	20 22 24 26
INSTALLATION	30
FINISHING PROFILES	44
PROJECTS GALLERY	54
COLOR CHART	60















How is it that the latest company in the field of metal cladding has taken less than 10 years to shape its market?

You're familiar with the following universal theory; everyone can identify with it: one of the great enemies of humankind – of our human way of thinking – is habit.

The habit of **thinking within a certain framework** not because we have established it ourselves, but just because it is there, locking us into an ultimately comfortable standard process: Thinking like Mr. Average.

Our story perfectly embodies how to buck this trend: we are the latest entrant to the French metal cladding market. Despite being the most recently established company, in just over 10 years, we have built a reputation that is unrivalled in the sector, consistently outpacing the competition with our original and desirable designs; our influence is clearly unrelated to our economic weight.



- first to reinvent the aesthetics of metal clad buildings
- first to bring steel cladding into towns and cities
- first to offer a 30-year warranty
- first to invent a random facade
- first to offer low carbon steel as standard
- first selective lacquering of a pre-painted coil



We have pushed back the boundaries and brought steel cladding **into cities and towns**. Offices, apartment blocks, interior design – a significant part of our business is generated by projects outside industrial buildings; steel cladding is now considered a desirable element.

We have consulted architects, builders, artisans and contractors. Together, we have radically changed the scene in just a few years. Ateliers 3S impacts on its market in terms both of building aesthetics and environmental concerns, and is creatively liberating.

This positive impact becomes yours also. It is encoded in your buildings. **Permanently.**"



Our **30-year warranty** – ensuring that our products last three times longer – was our first step in an eco-friendly approach to sustainability and economy. However, while steel can be recycled repeatedly, the recyclable volume currently available is only sufficient to meet a quarter of global demand. The future therefore lies in low carbon steel.

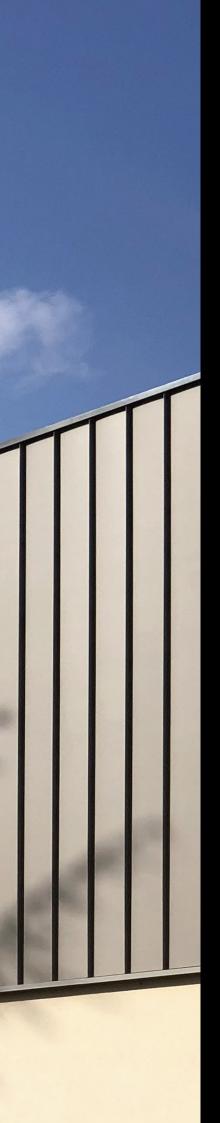
As of 2024, we are the first company to offer the new low carbon steel as standard. Climate concerns are not an option; by anticipating that the carbon footprint of any building will be a determining factor in its construction, we are offering our customers the opportunity to be in phase with future trends."

### OUR











# epure

EPURE RANGE

# epure standing seam attitude

An exclusive range of standing seam panels with exclusive matte colours for a true-to-life zinc look.

5 designs for a rythmic or random facade.

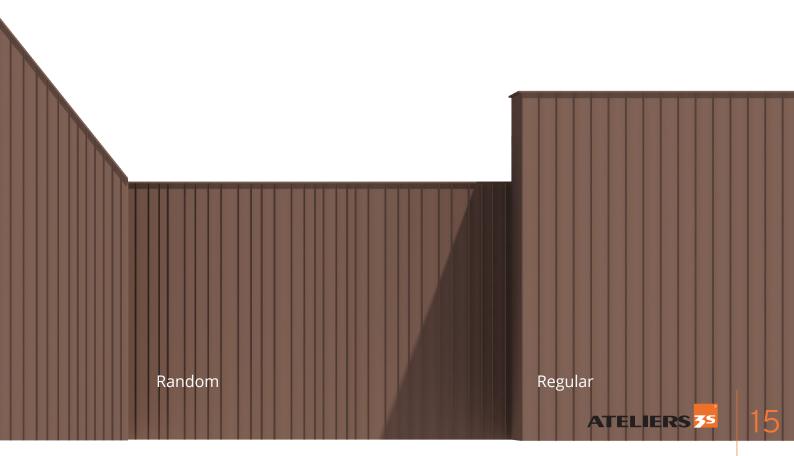




5 PANELS **5** WIDTHS

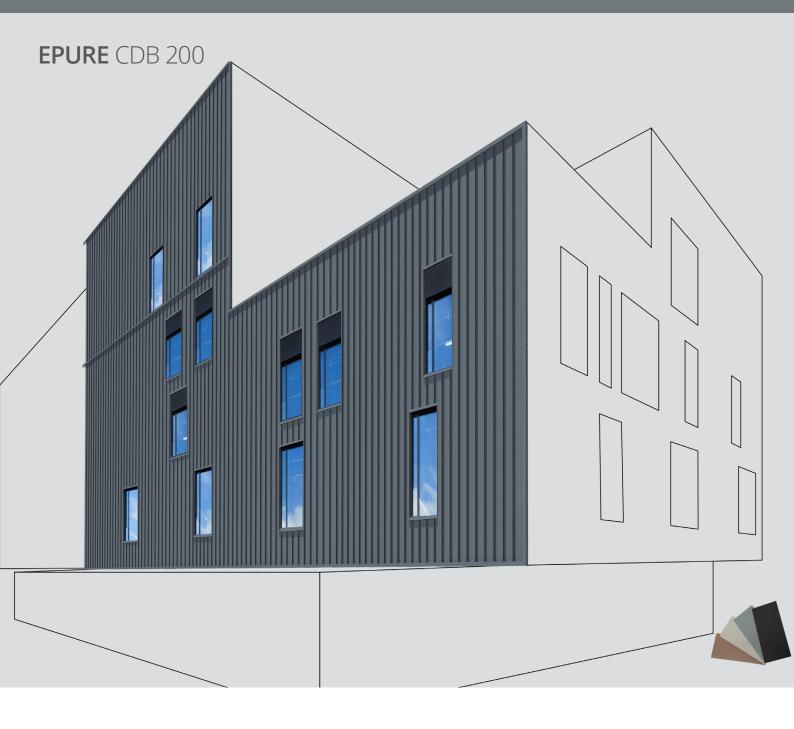
4 COLOURS

For endless possibilities









Material		Thickness (mm)	Weight (kg/m²)
Acier S320 GD + Z275	200	1.0	13.7

Profile height: 55 mm

**Sheets length**: 6000mm maximum

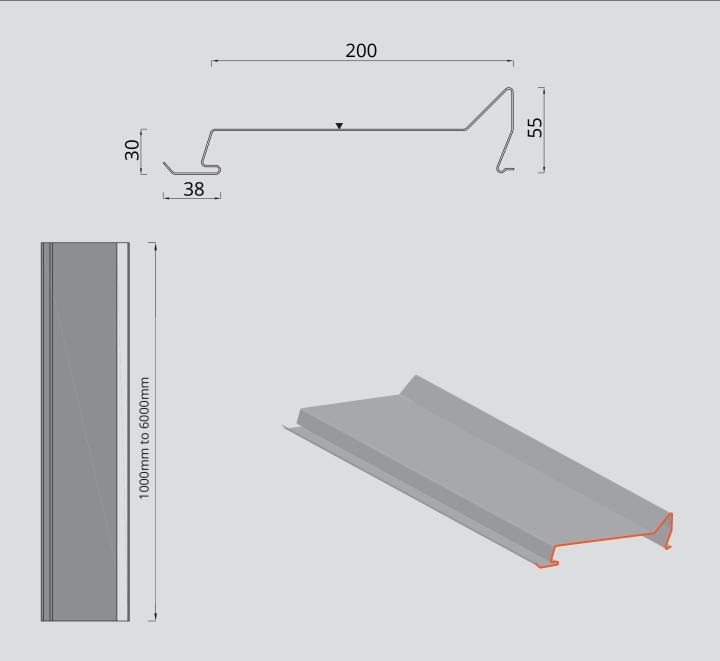
REGISTERED DESIGNS 30-YEAR WARRANTY FIRE : A1 IMPACT : Q4 TRADITIONAL INSTALLATION METHOD CSTB 3747 Coating Norm

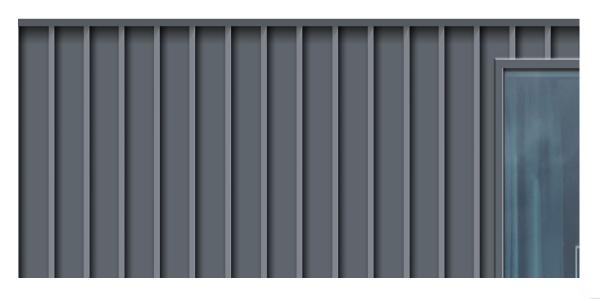
Polyurethane 50µ Coil coating EN 10169

Post-coating 60µ

Other coating Upon request

MADE IN FRANCE







#### **EPURE CDB 250**

Material		Thickness (mm)	Weight (kg/m²)
Acier S320 GD + Z275	250	1.0	12.5

Coating Norm
Polyurethane 50µ Coil coating EN 10169
Post-coating 60µ
Other coating Upon request

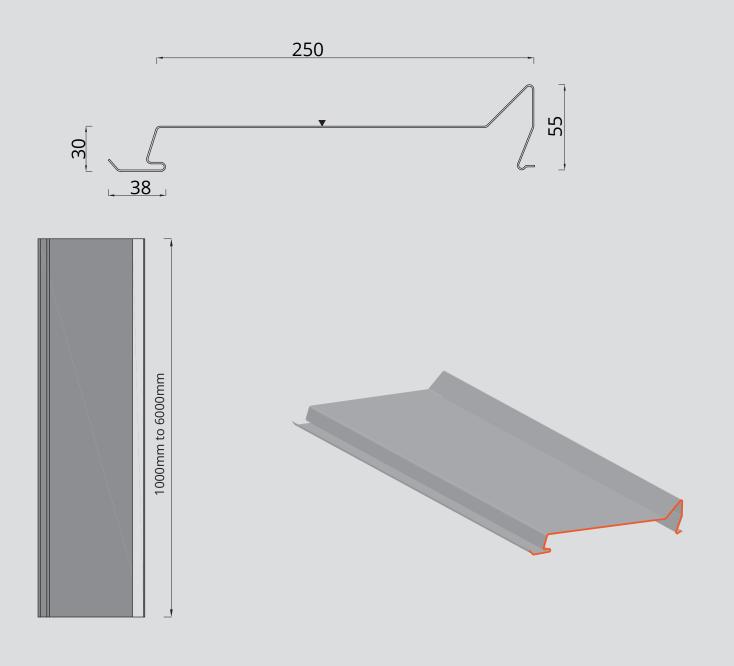
Profile height: 55 mm

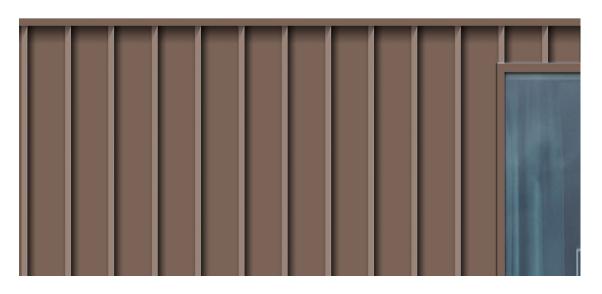
**Sheets length**: 6000mm maximum

REGISTERED DESIGNS 30-YEAR WARRANTY

FIRE : A1 IMPACT : Q4 TRADITIONAL INSTALLATION METHOD CSTB 3747

MADE IN FRANCE







#### **EPURE CDB 300**

Material	Effective width (mm)	Thickness (mm)	Weight (kg/m²)	
Acier S320 GD + Z275	300	1.0	11.8	3

CoatingNormPolyurethane 50μCoil coating EN 10169Post-coating 60μUpon request

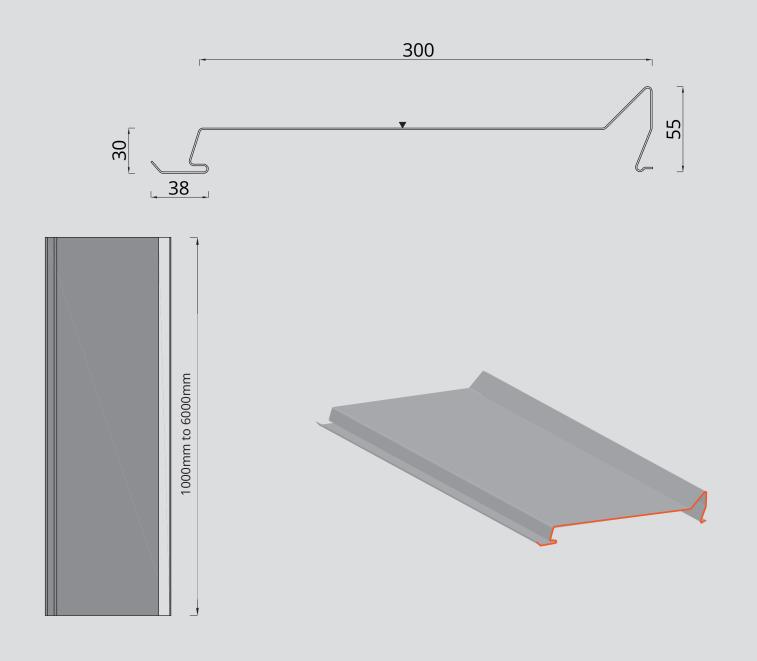
Profile height: 55 mm

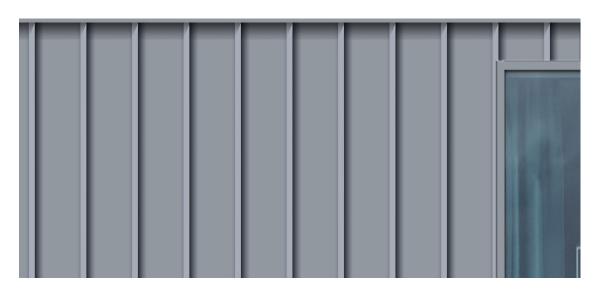
**Sheets length**: 6000mm maximum

REGISTERED DESIGNS 30-YEAR WARRANTY

FIRE : A1 IMPACT : Q4 TRADITIONAL INSTALLATION METHOD CSTB 3747

MADE IN FRANCE







#### **EPURE CDB 333**

Material	Effective	Thickness	Weight
	width (mm)	(mm)	(kg/m²)
Acier S320 GD + Z275	333	1.0	11.32

Polyurethane 50µ Coil coating EN 10169

Post-coating 60µ

Other coating Upon request

Profile height: 55 mm

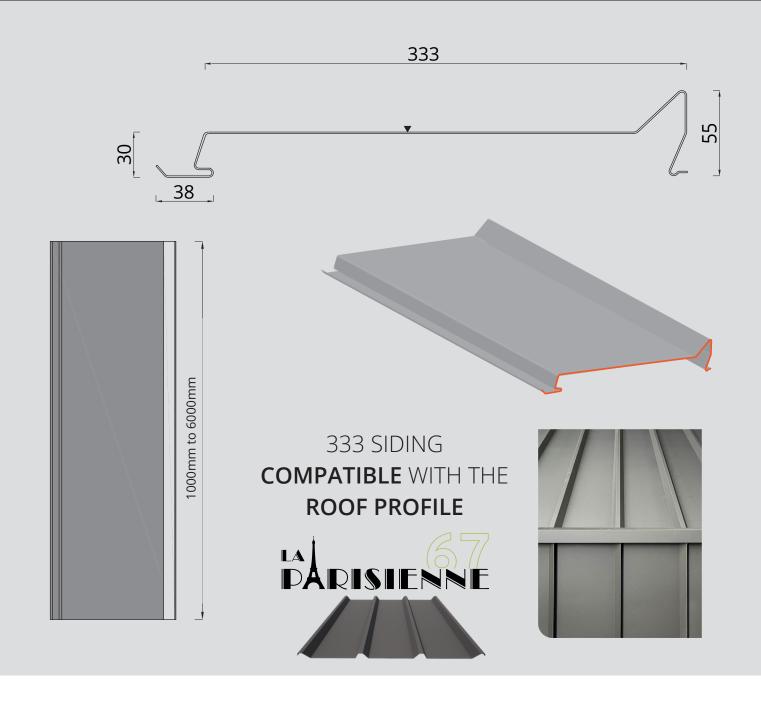
**Sheets length**: 6000mm maximum

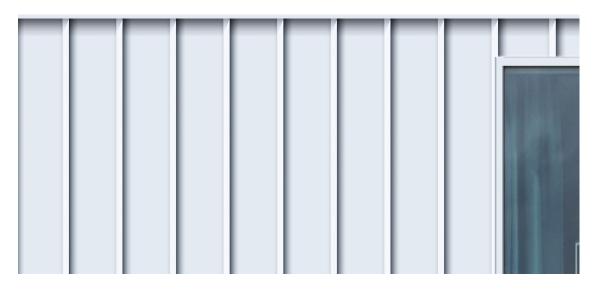
REGISTERED DESIGNS

30-YEAR WARRANTY

FIRE : A1 IMPACT : Q4 TRADITIONAL INSTALLATION METHOD CSTB 3747

MADE IN FRANCE







#### **EPURE CDB 400**

Material		Thickness (mm)	Weight (kg/m²)
Acier S320 GD + Z275	400	1.0	10.8

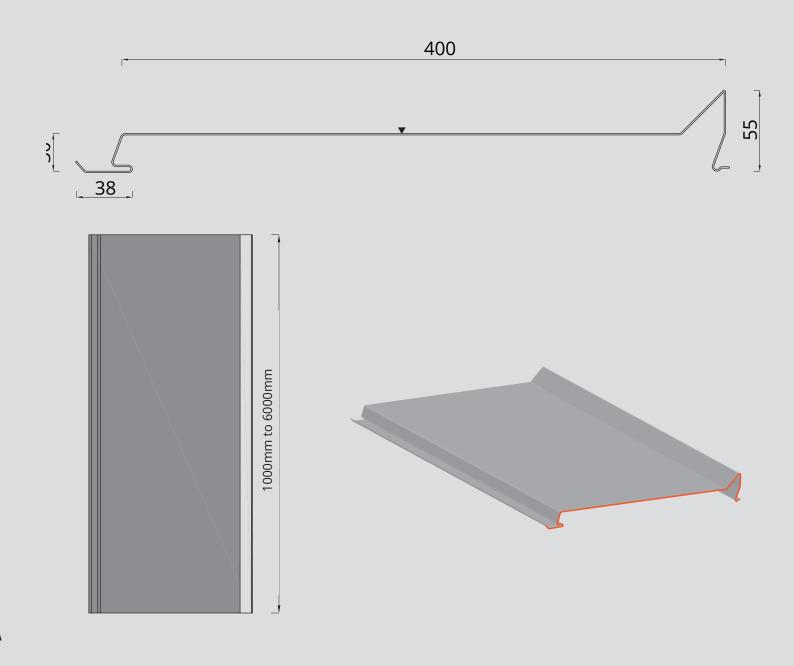
CoatingNormPolyurethane 50μCoil coating EN 10169Post-coating 60μUpon request

Profile height: 55 mm

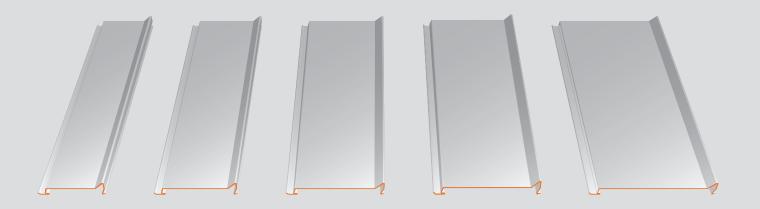
**Sheets length**: 6000mm maximum

REGISTERED DESIGNS 30-YEAR WARRANTY FIRE : A1 IMPACT : Q4 TRADITIONAL INSTALLATION METHOD CSTB 3747

MADE IN FRANCE







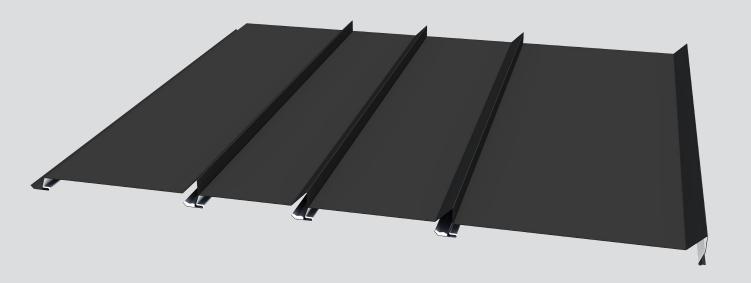
**EPURE** CDB 250

**EPURE** CDB 300

**EPURE** CDB 333

**EPURE** CDB 400

All sidings are compatible and can be mixed together



#### **LOAD CAPACITIES**

**EPURE** CDB 200, 250, 300

SPAN TABLES IN DAN/M2, ACCORDING TO WIND LOAD

Limit deflection criterion taken into account: 1/200th according to NV65

Nominal thicknesses in mm

PRES	PRESSURE SUCTION		ΓΙΟΝ	
2 supports	3 supports	Span (m) en m	2 supports	3 supports
876	823	1,00	102	87
775	823	1,10	102	87
688	823	1,20	102	87
612	823	1,30	102	87
547	823	1,40	102	87
491	823	1,50	102	87
459	740	1,60	90	78
423	644	1,70	80	70
367	565	1,80	71	63
320	498	1,90	63	57
281	442	2,00	55	52



TEST REPORT N° S1013/19/331

Test performed according to norm NF P 34-503 from Nov 1995

The EPURE range metal sidings are non-structural sheets according to standard NF EN 14782:2006, and as per CPT 3747 from CSTB not intended to receive PPE anchoring devices according to EN 795 standard or lifelines.

#### **EPURE** CDB 333, 400

SPAN TABLES IN DAN/M2, ACCORDING TO WIND LOAD

Limit deflection criterion taken into account: 1/200th according to NV65

Nominal thicknesses in mm

PRES	PRESSURE		SUCT	ΓΙΟΝ
2 supports	3 supports	Span (m) en m	2 supports	3 supports
207	187	1,00	126	84
197	187	1,10	118	84
184	187	1,20	109	84
170	187	1,30	99	84
156	187	1,40	91	84
143	187	1,50	83	84
124	181	1,60	73	71
108	173	1,70	57	56
95	164	1,80	45	44
84	155	1,90	34	35
75	147	2,00	26	27



TEST REPORT N° 134287986-001-1

Test performed according to norm NF P 34-503 from Nov 1995

The EPURE range metal sidings are non-structural sheets according to standard NF EN 14782:2006, and as per CPT 3747 from CSTB not intended to receive PPE anchoring devices according to EN 795 standard or lifelines.

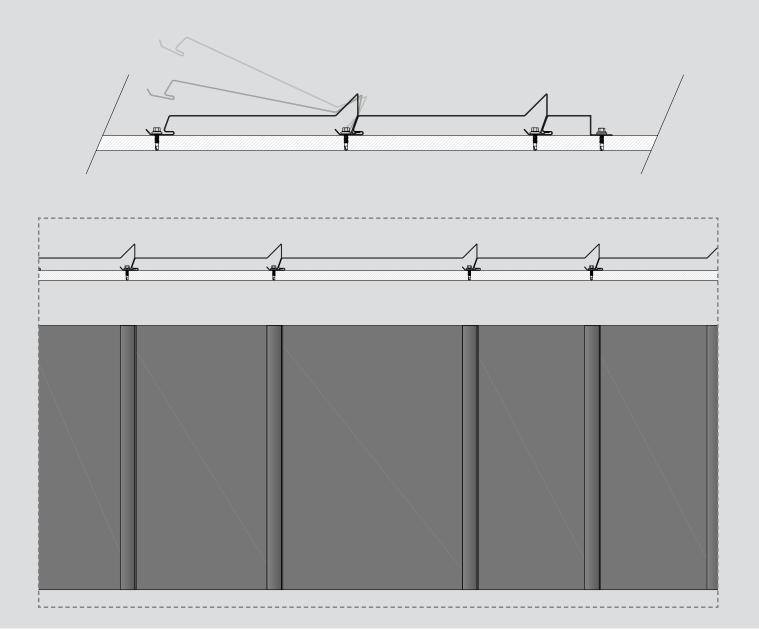
Lenght Minimum: 1000mm / Lenght Maximum: 6000 mm







#### SLAT INTERLOCKING SYSTEM / HIDDEN FIXING



EPURE sidings are concealed fastening products.

The sidings are screwed to the framework. Each siding covers the fastening of the previous one.

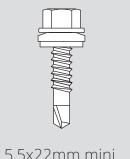
In this way, the sidings fit together one after the other.

Once the façade is complete, the sidings give the effect of a standing seam, while offering a simplified installation system that requires no special folding equipment. Self-supporting, they can be fixed to all types of framework.

Be careful **not to lean on the sidings when installing them**, to avoid distortion.

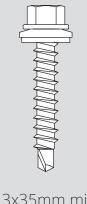
#### FIXING THE SIDINGS

#### FIXING ON METAL FRAME

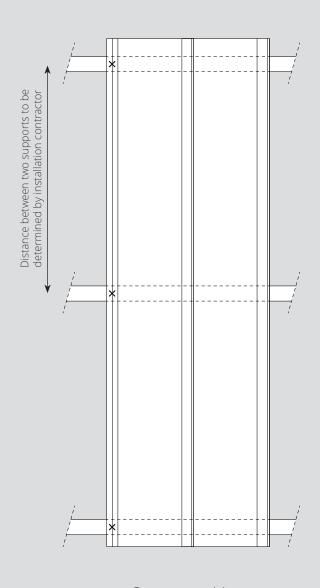


5,5x22mm mini

#### FIXING ON TIMBER FRAME



6.3x35mm mini



Screws position

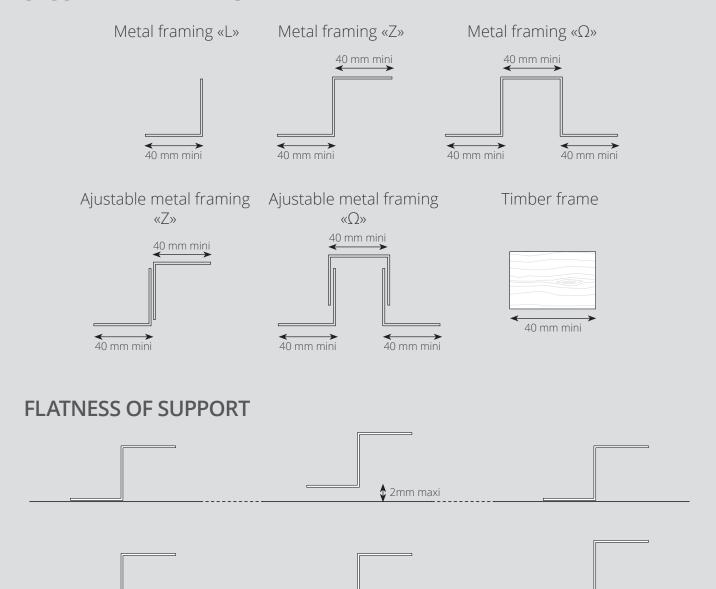
The screws used for EPURE sidings are standard: self-drilling stainless steel screws with collars,

sized according to the type of secondary framework chosen.

A screw must be placed at each frame-siding intersection.

EPURE sidings can be installed on metal or wood secondary frameworks and on all types of buildings: concrete or masonry load-bearing structure, metal framework with doubleskin cladding or load-bearing structure consisting of a timber-framed wall, in accordance with CSTB Cahier 3747-V2 of March 2024 (see installation details below).

#### SECONDARY FRAMING



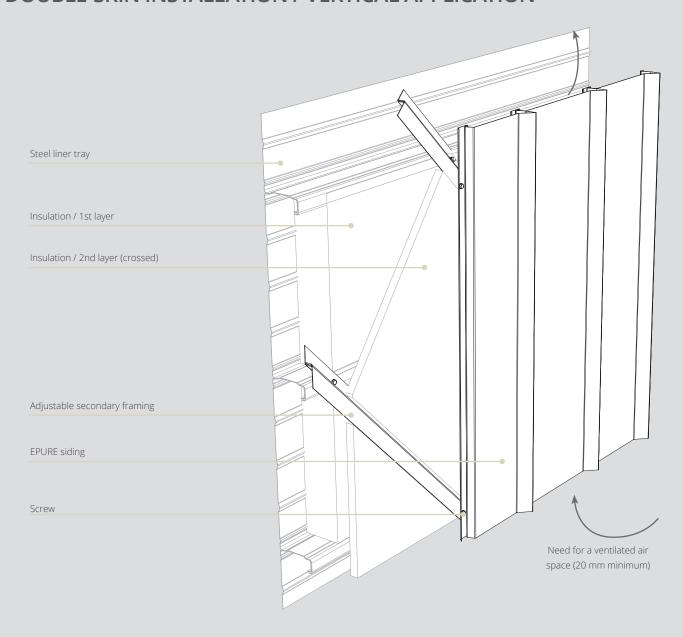
The secondary framing elements must be sized by the installation company. Metal framing should be at least 1.5mm thick.

2mm maxi

The flatness of the support is essential when installing the panels.

Regardless of the type of secondary framework chosen (metal or wood), it must comply with a maximum permissible co-planarity of 2mm over three supports.

#### DOUBLE-SKIN INSTALLATION / VERTICAL APPLICATION

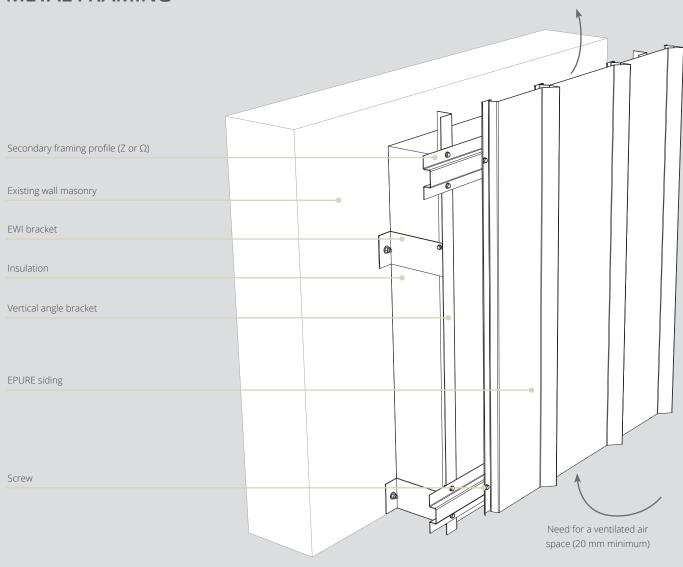


#### BUIDINGS WITH METAL FRAMING

The flatness of the support is very important the insulation must be positioned between the secondary framing elements and **the insulation must not be pinched** between the framing elements and the EPURE sidings. An adjustable secondary framework will ensure that the substrate is perfectly flat.

When installing the first siding, you must be careful to ensure that it is vertical, as this will determine the rest of the façade.

## EXTERNAL WALL INSULATION (EWI) ON MASONRY WALLS WITH METAL FRAMING



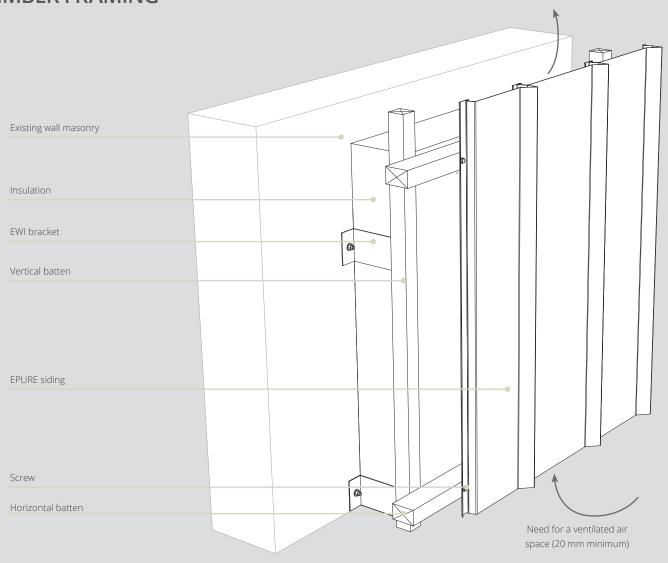
#### MASONRY WALLS

The flatness of the support is very important. The adjustable square brackets ensure that the frames are perfectly flat.

When installing the first siding, care should be taken to ensure that it is vertical, as this will determine the rest of the façade.

The framework and its installation comply with Cahier CSTB 3194.

# EXTERNAL WALL INSULATION (EWI) ON MASONRY WALLS WITH TIMBER FRAMING



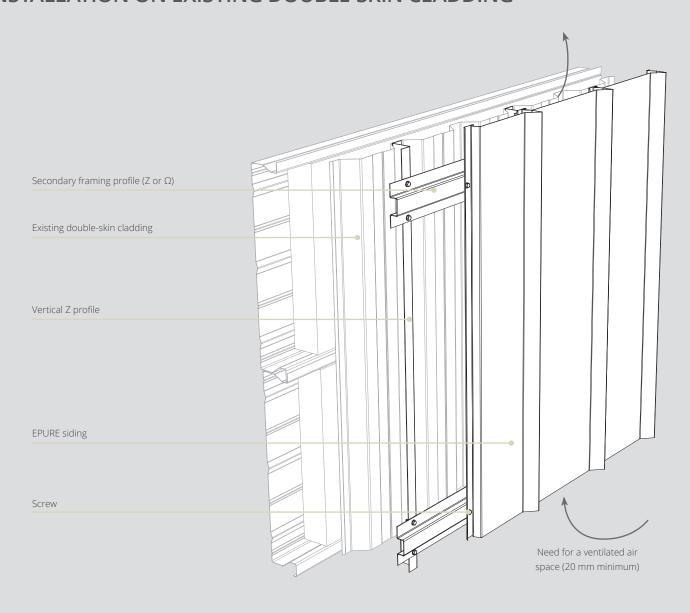
### MASONRY WALLS

The flatness of the support is very important. The adjustable square brackets ensure that the frames are perfectly flat.

When installing the first siding, care should be taken to ensure that it is vertical, as this will determine the rest of the façade.

In the case of timber framing, a ventilated air space must be provided. The framework and its installation comply with Cahier CSTB 3316.

## INSTALLATION ON EXISTING DOUBLE-SKIN CLADDING



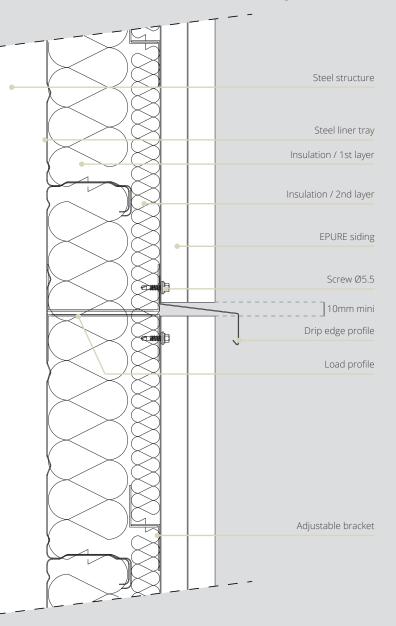
# RENOVATING A BUILDING WITHOUT REMOVING THE EXISTING CLADDING

The flatness of the support is very important, it may be necessary to ensure that the frames are perfectly flat.

When installing the first siding, care should be taken to ensure that it is vertical, as this will determine the rest of the façade.



# HORIZONTAL EXPANSION JOINT





### Dimensions EPURE sidings:

- Minimum length : 1000 mm - Maximum length : 6000 mm

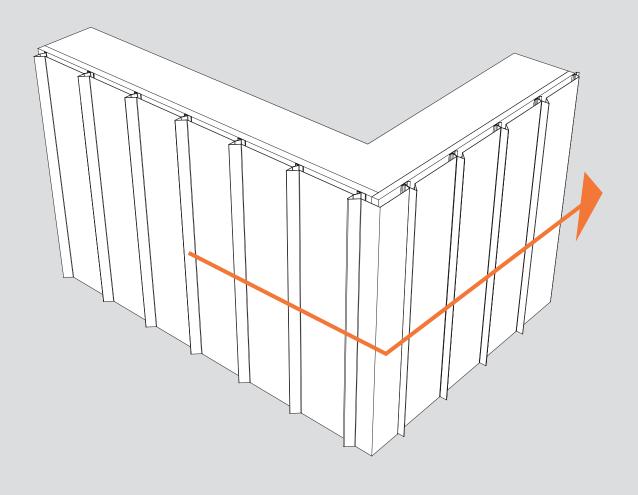
In the case of high facades, several sidings will be needed to cover the facade.

To ensure a watertight seal, it is advisable to use a dripedge profile between each level.

Tip: This drip-edge profile can be used to play on the grids, by staggering the sidings from one level to the next.

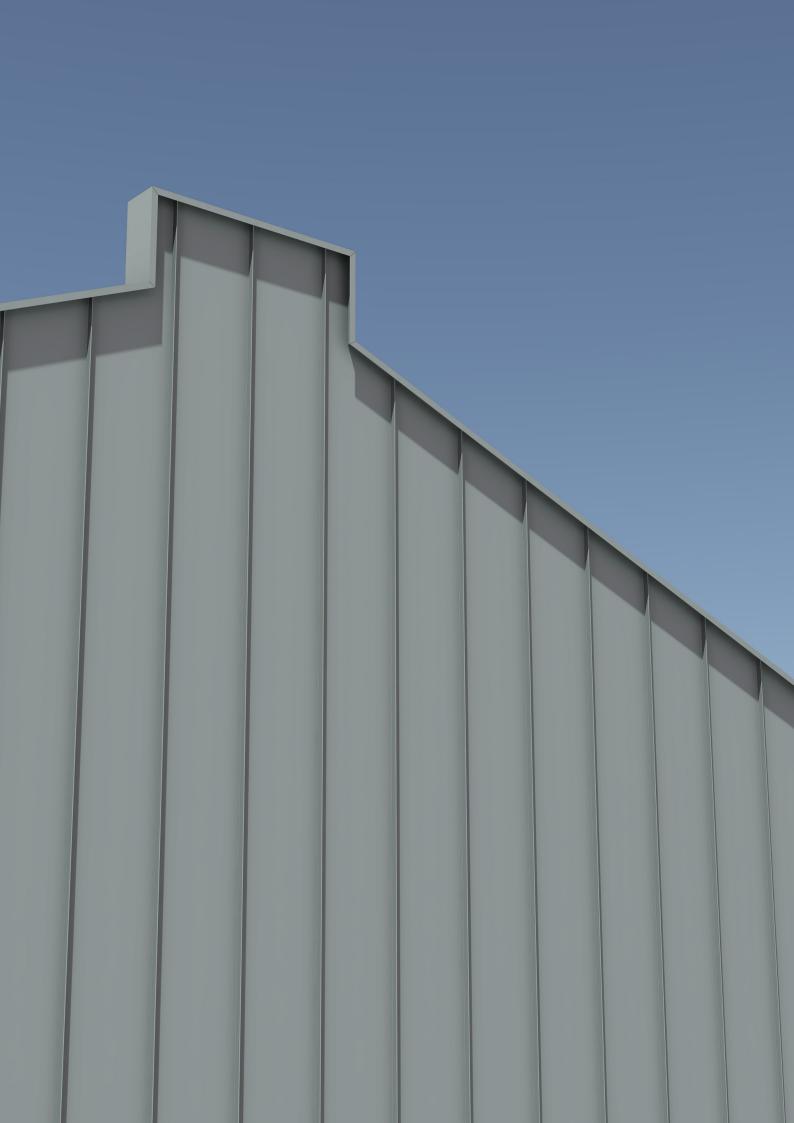


## **INSTALLATION DIRECTION**



Whenever this does not conflict with prevailing wind calculations, it is strongly recommended that the sidings are installed with the same standing seam orientation from one façade to the next.

The regularity of the shadows cast will add aesthetic appeal to the project.







Beyond the aesthetic quality of its sidings, a successful metal facade requires precise and well-designed finishing profiles. ATELIERS 3S takes particular care to offer discreet elements that connect with the styles of the associated cladding.

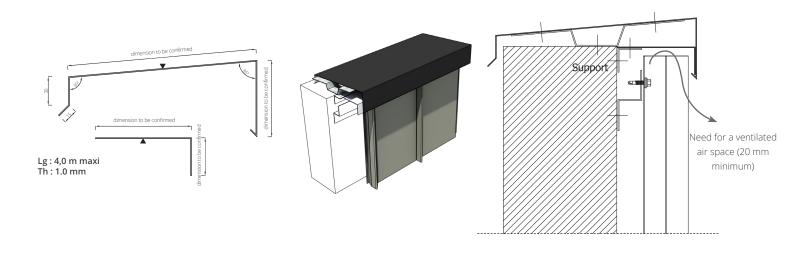
In these pages, you'll find a selection of models that are fully adaptable to the actual dimensions of your project.

No matter how precise your installation is, **finishing profiles will always be custom-made elements.** Please don't hesitate to provide us with your exact dimensions and any other installation drawings.

# **FINISHING PROFILES**

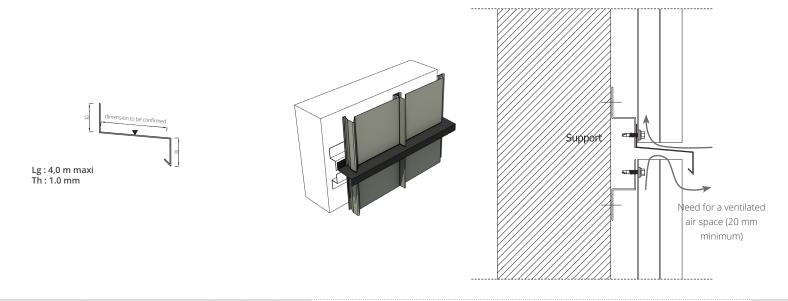
## **FACADE TOP**

#### **VERTICAL APPLICATION - COPING**



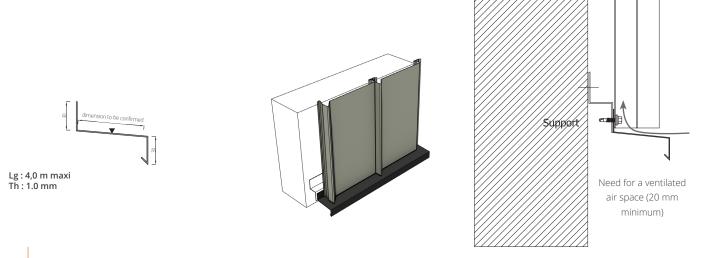
# JUNCTION VERTICALE

#### **VERTICAL APPLICATION - DRIP EDGE**



## **FACADE BOTTOM**

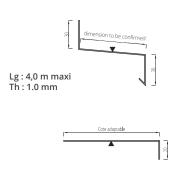
#### **VERTICAL APPLICATION - DRIP EDGE**

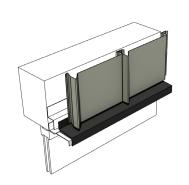


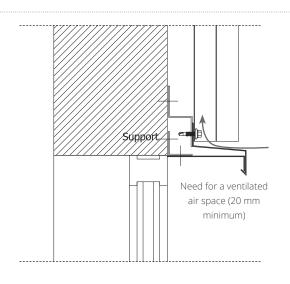
# **FINISHING PROFILES**

## **OPENING**

#### **VERTICAL APPLICATION - LINTEL**

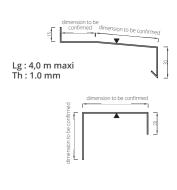




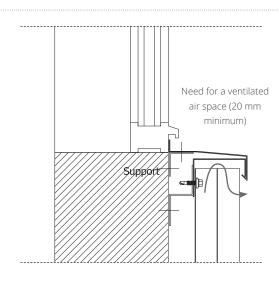


## **OPENING**

**VERTICAL APPLICATION - SILL** 

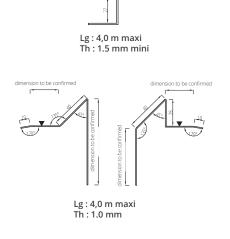


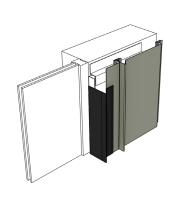


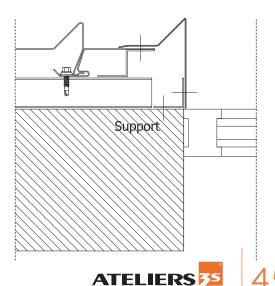


## **OPENING**

**VERTICAL APPLICATION - JAMB** 

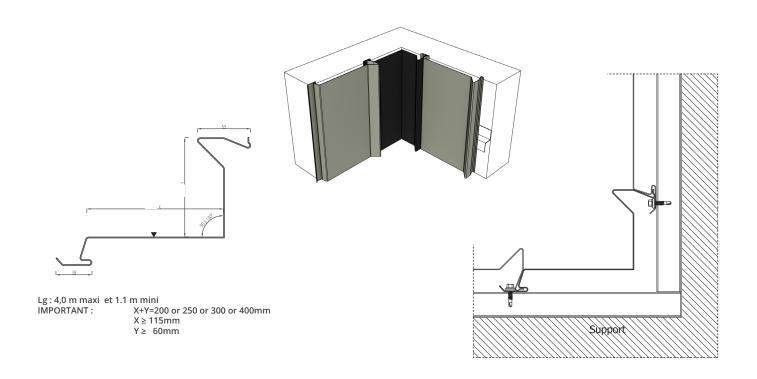






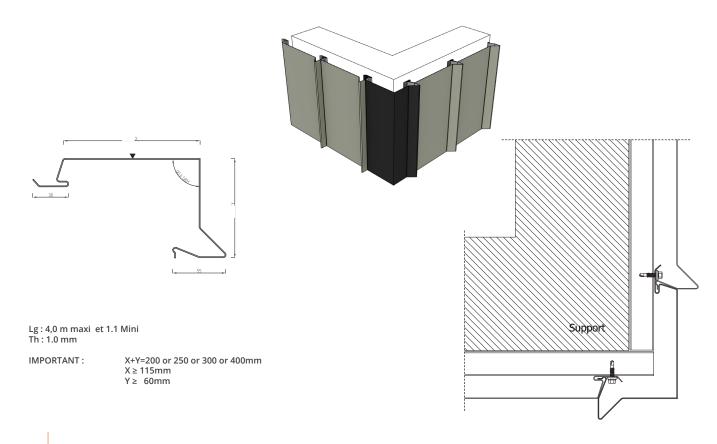
## **INSIDE CORNER**

#### **VERTICAL APPLICATION - FOLDED SIDING**



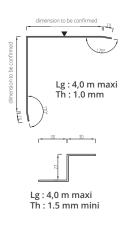
## **OUTSIDE CORNER**

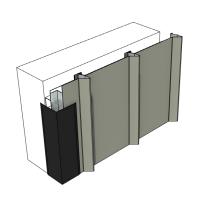
#### **VERTICAL APPLICATION - FOLDED SIDING**

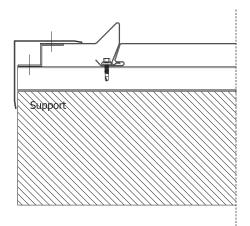


# JUNCTION ON EXISTING WALL

#### **VERTICAL APPLICATION - COVER**

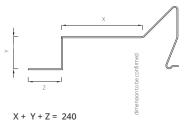






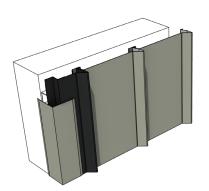
## STARTING AND ENDING PROFILE

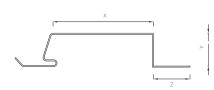
**VERTICAL APPLICATION - FOLDED SHEET** 



X : mini 30 Y : siding height or adjustable Z : mini 30

Lenght: mini 1000 / maxi 6000 Th: 1 mm



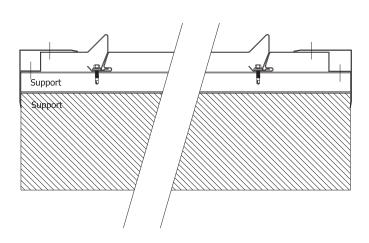


X + Y + Z = 270

X : mini 30

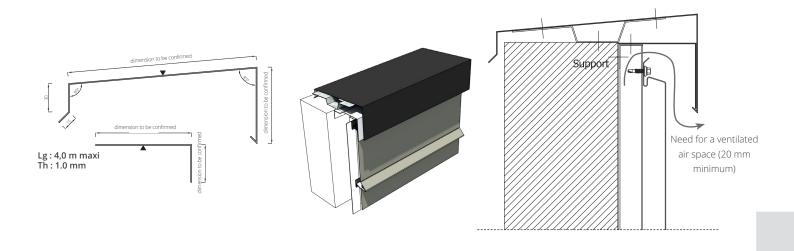
Y: siding height or adjustable Z: mini 30

Lenght : mini 1000 / maxi 6000 Th : 1 mm



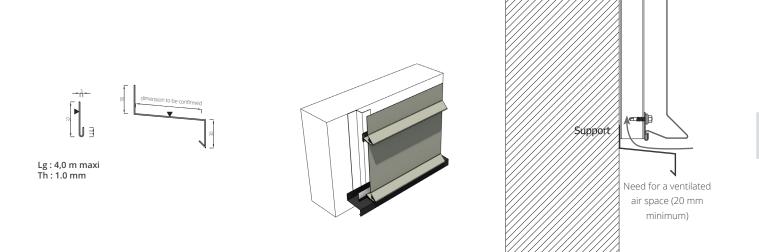
## **FACADE TOP**

#### **HORIZONTAL APPLICATION - COPING**



## **FACADE BOTTOM**

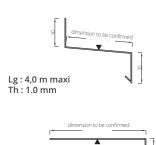
#### **HORIZONTAL APPLICATION - DRIP EDGE**



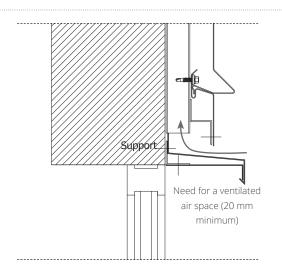
# **FINISHING PROFILES**

## **OPENING**

#### **HORIZONTAL APPLICATION - LINTEL**

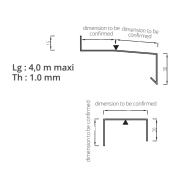




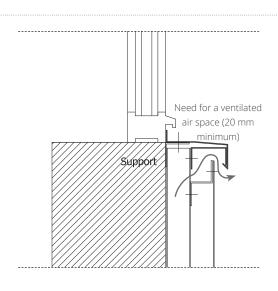


# **OPENING**

**HORIZONTAL APPLICATION - SILL** 

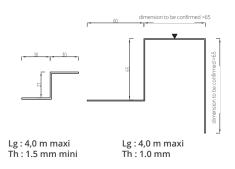


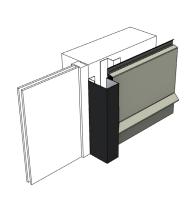


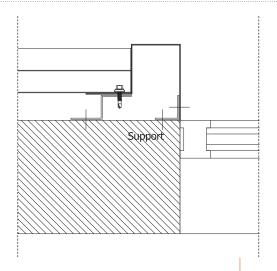


## **OPENING**

#### **HORIZONTAL APPLICATION - JAMB**

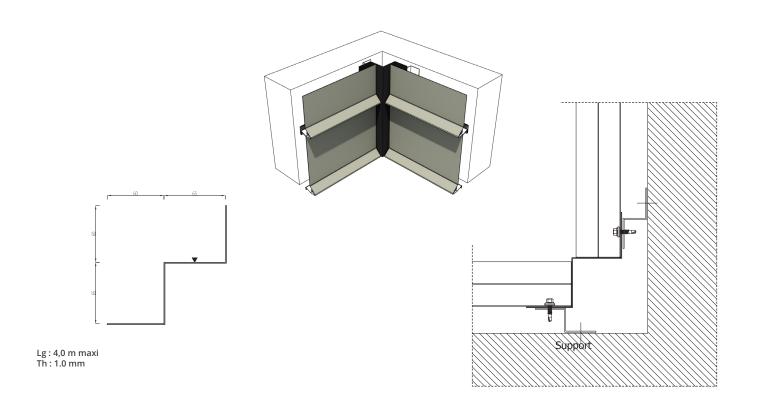






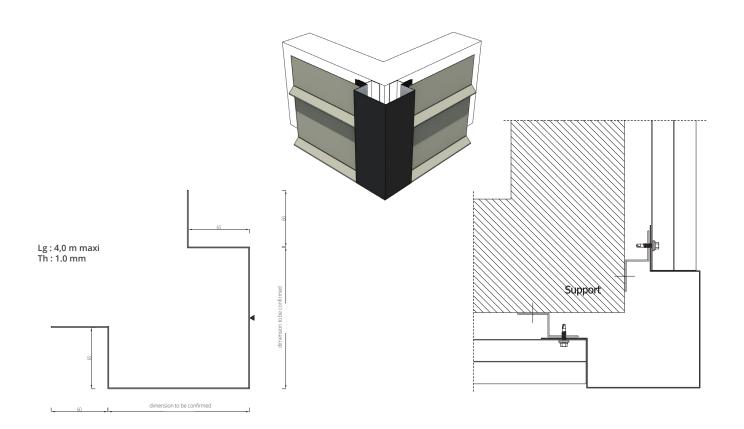
## **INSIDE CORNER**

#### **HORIZONTAL APPLICATION - INSIDE CORNER**



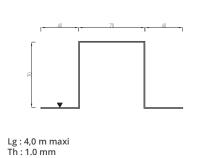
# **OUTSIDE CORNER**

#### **HORIZONTAL APPLICATION - OUTSIDE CORNER**

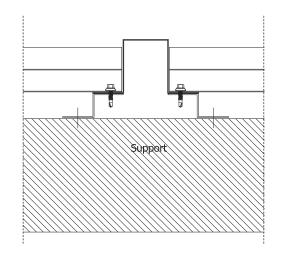


# HORIZONTAL JUNCTION

### **HORIZONTAL APPLICATION - PIN JOINT**









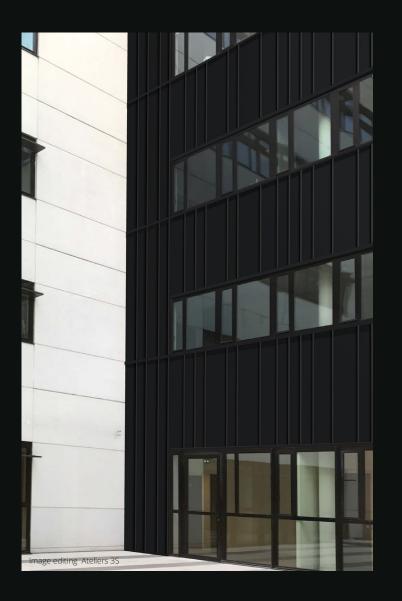


# PROJECTS GALLERY





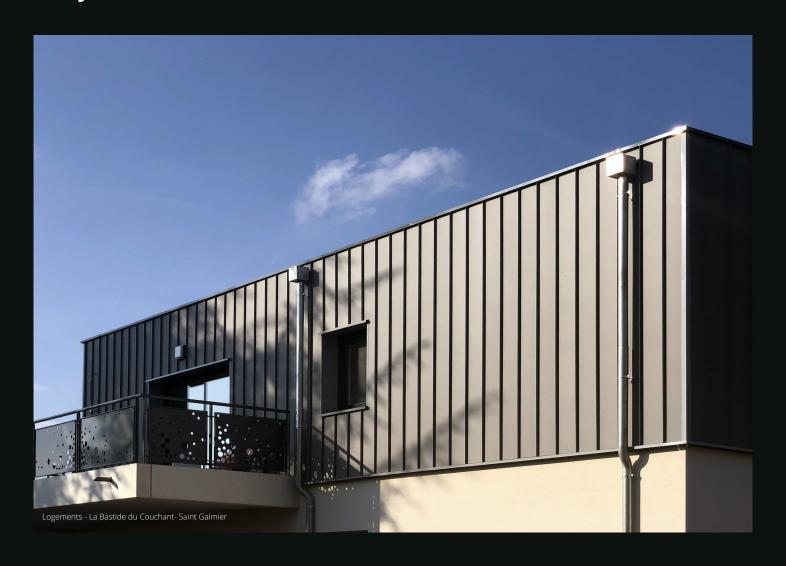






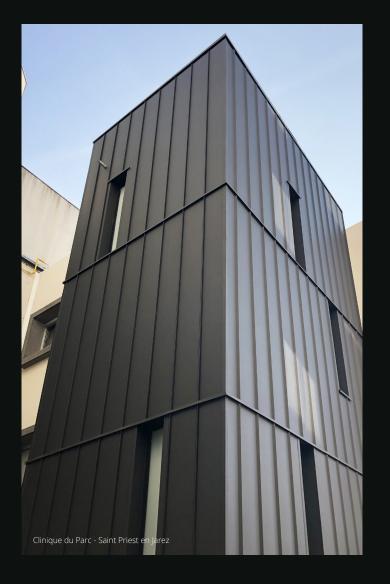


# PROJECTS GALLERY

















# Colours and materials used





# Colours and materials used

# MATERIALS Coatings that are as fabulous as the materials.



**OXYDE 0602** 35µm



DARK BRONZE 0604 50µm



INTENSE GOLD 6995 35µm





STAINLESS STEEL 0302



SURFACE GRAIN 0301 Galvanized steel with high-precision grain

# ZINC SPIRIT



50µm VINO 0106  $50 \mu m$ 

VOLCANO 0101





50µm

NEW







True-to-life matte wood texture. Available in all wood finish or with optional black strips "Colorigami® Process"



SILVER TECK (BLACK BANDS) 0409









NATURAL OAK (ALLWOOD) 0403  $47 \mu m$ 





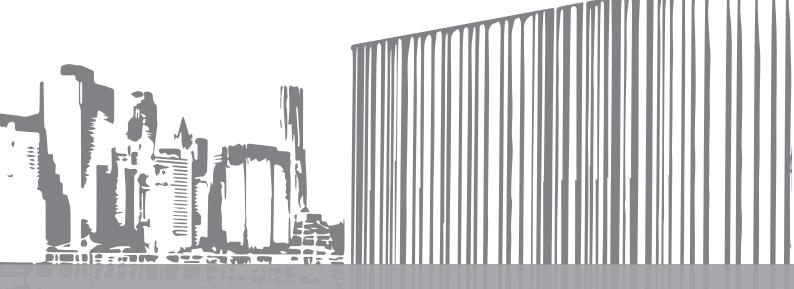
HAZELNUT OAK (ALL WOOD) 0402  $47 \mu m$ 





47µm







- TECHNICAL DATASHEETS
- INSTALLATION INSTRUCTIONS
- GUIDES TO FINISHING FOLDS
- CCTP (SPECIAL TECHNICAL SPECIFICATIONS)
- FILES DWG, BIM, SKETCHUP
- ETC.

Find us at: www.ateliers3s.com







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